

## STATIC PORT INSTALLATION

1. Locate the proper position for static ports.
2. Drill a hole through the outside and inside skins.
3. Remove approximately 3/16" of core inside of the hole.
4. Wet the inside of hole where the core has been removed with pure Epoxy; pack this area with micro.
5. Screw a plug into the static port to keep the threads clean.
6. Thoroughly clean the static port bonding surface with a Scotch Bright Pad and clean with acetone.
7. Lightly wet the outside of the static port on the three-groove area with Epoxy; fill the groves with Micro.
8. Press the static port into the hole; press Micro into the core-less area to fill the hole completely, Radius the Micro while pressing on the port from the outside. Wipe off any excess material.
9. After cure sand the radius smooth and remove the plug. Admire your work, then reinstall the plug and Leave it until you are ready to install the static line.
10. At that time put a half loop in the static line running from the port to keep water out of the line.

